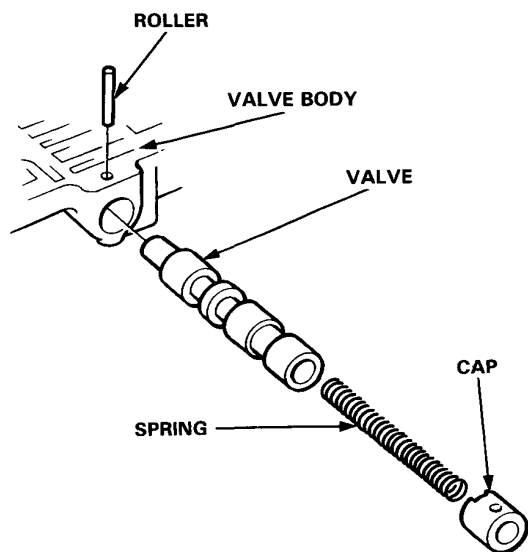
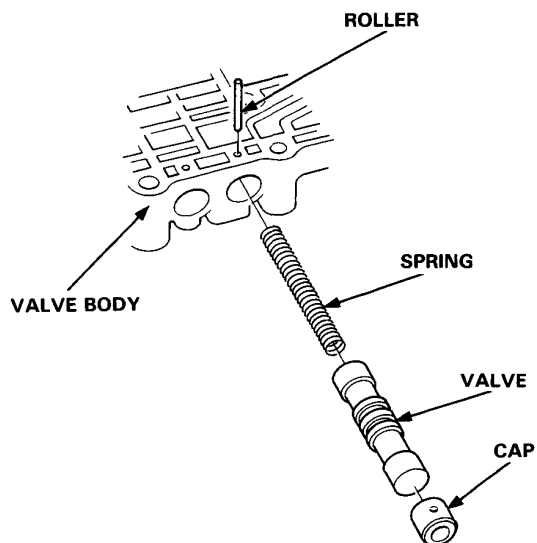


# Valve

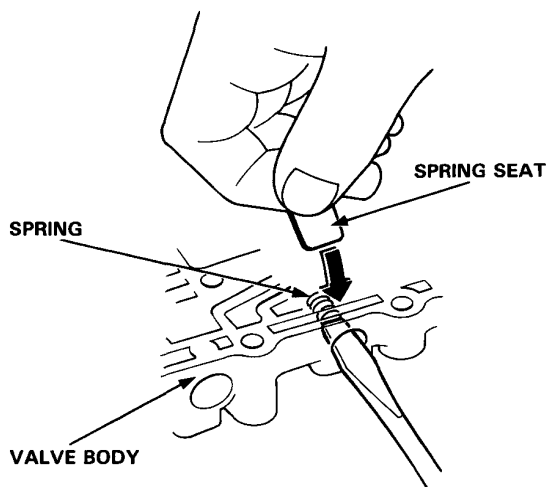
## Assembly

NOTE: Coat all parts with ATF before assembly.

1. Install the valve, valve spring and cap in the valve body and secure with the roller.



2. Set the spring in the valve and install it in the valve body. Push the spring in with a screwdriver then install the spring seat.



3. Install the manual valve, roller and roller spring in the main valve body.

