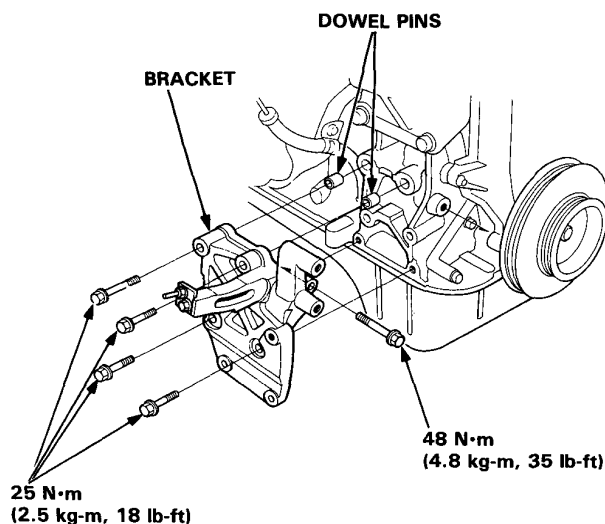




13. Remove the mounting bolts (5) and compressor bracket.

14. Remove the dowel pins.

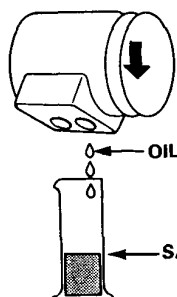


15. Install in the reverse order of removal and:

- If a new compressor is installed, calculate the refrigerant oil as below and drain through the suction fitting on the compressor.

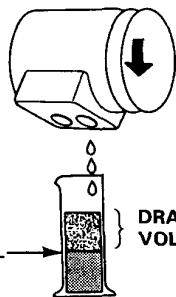
Draining volumes =
130 cc (4.4 fl oz) — subtract volume of removed compressor

OLD COMPRESSOR



Ⓐ

NEW COMPRESSOR



Ⓑ

- Charge the system (page 15-36).
- Test the performance.

Belt Adjustment

NOTE: Measure the deflection when 98 N (10 kg, 22 lb) force is applied between the pulleys.

- Ⓐ : 11—13 mm (0.43—0.52 in)
[9—11 mm (0.35—0.43 in) when new belt is installed]
- Ⓑ : 10—12 mm (0.39—0.49 in)
[6—8 mm (0.24—0.32 in) when new belt is installed]

