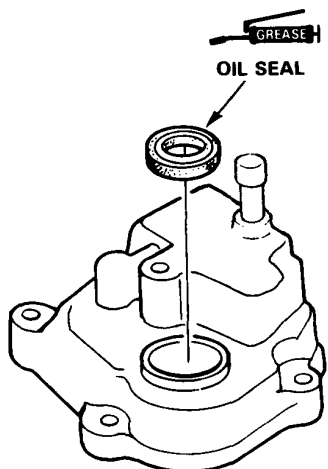




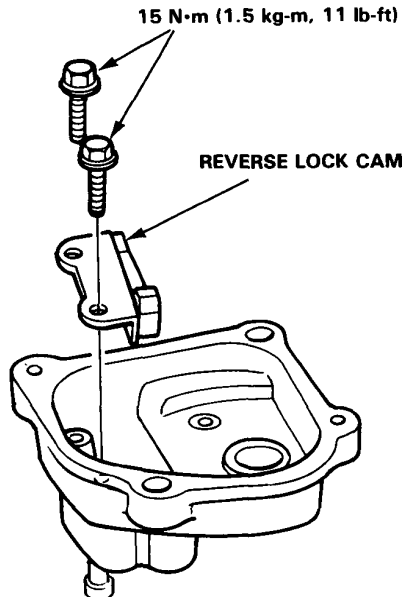
Reassembly

NOTE: During reassembly, grease all sliding parts.

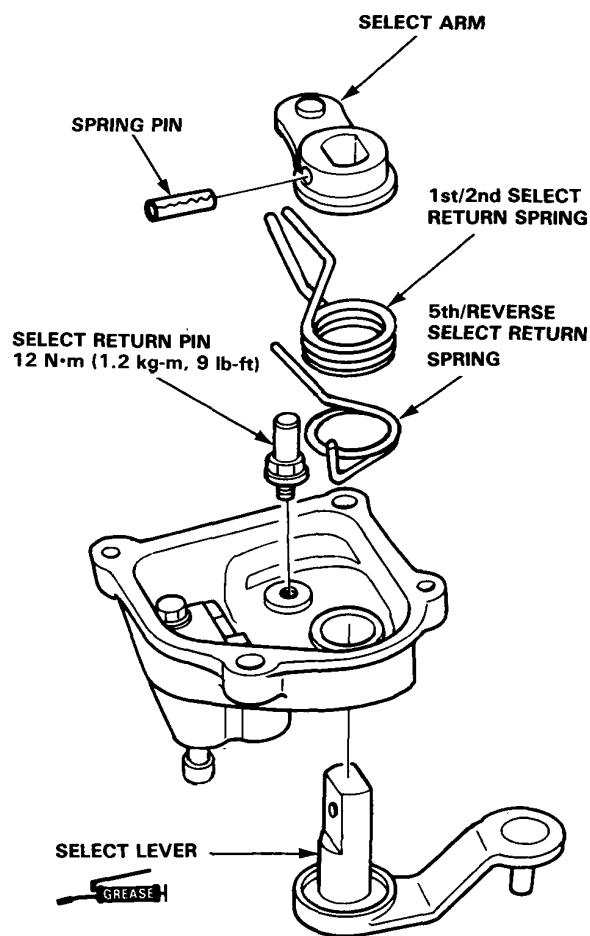
1. Install the oil seal in the shift arm cover.



2. Install the reverse lock cam.



3. Insert the select lever into the select arm then, press the spring pin into the select arm and lever with pliers.

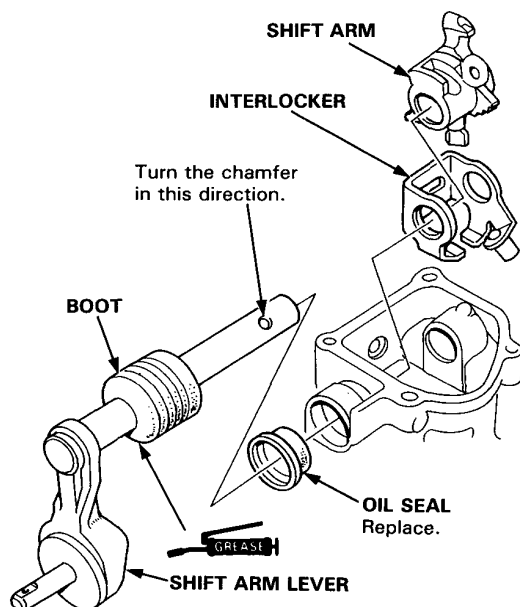


(cont'd)

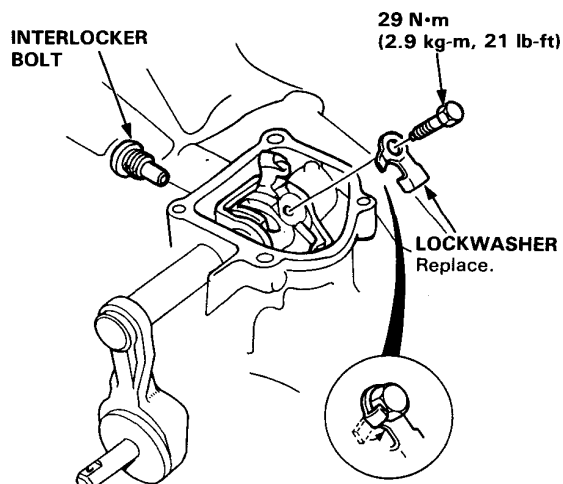
Shift Arm Assembly

Reassembly (cont'd)

4. Place the boot onto the shift arm lever.
5. Insert the shift arm into the interlocker.
6. Insert the shift lever through the shift arm and interlocker.



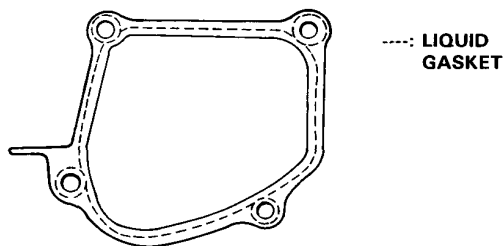
7. Insert the interlocker bolt into the interlocker, then tighten the interlocker bolt.
8. Align shift arm and shift arm lever holes, then insert and tighten the 8 mm bolt.



9. During replacement, apply a liquid gasket sealing compound on the sealing surface between the shift arm cover assembly and the transmission housing.

CAUTION:

- Use PART NO. OY746-99986 for the liquid gasket.
- Remove all dirt and oil from the sealing surface.
- Apply liquid gasket on the central part of the sealing surface.
- Seal the entire circumference of the bolt hole to prevent oil leakage.
- When the sealing surface has remained untouched for more than 20 minutes after application of the liquid gasket, do not replace the parts without sealing the surface again.
- Refill the oil after 30 minutes after replacement.



10. Install the dowl pins.
11. Install the shift arm cover assembly.

12 N·m (1.2 kg-m, 9 lb-ft)

