

Illustrated Index

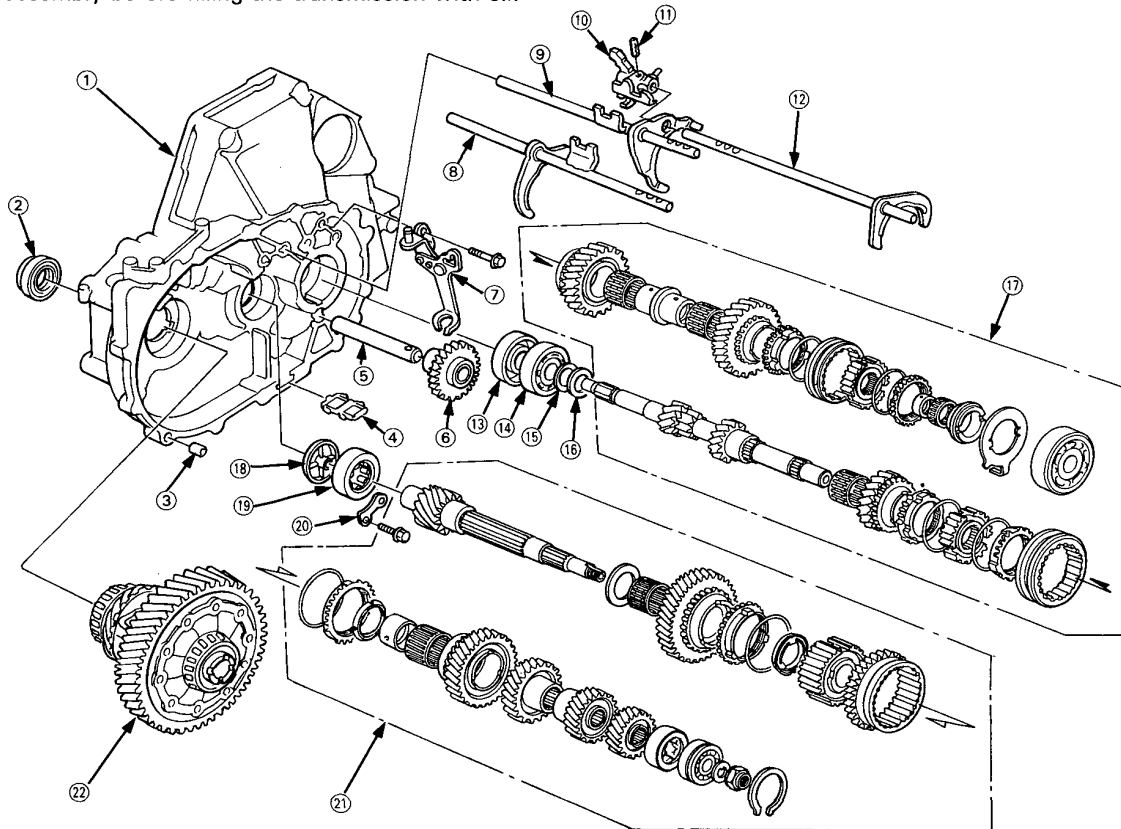
Clean all parts thoroughly in solvent and dry with compressed air.



Lubricate all parts with oil before reassembly.

NOTE: This transmission uses no gaskets between the major housings; use Honda Genuine liquid gasket (P/N OY746—99986).

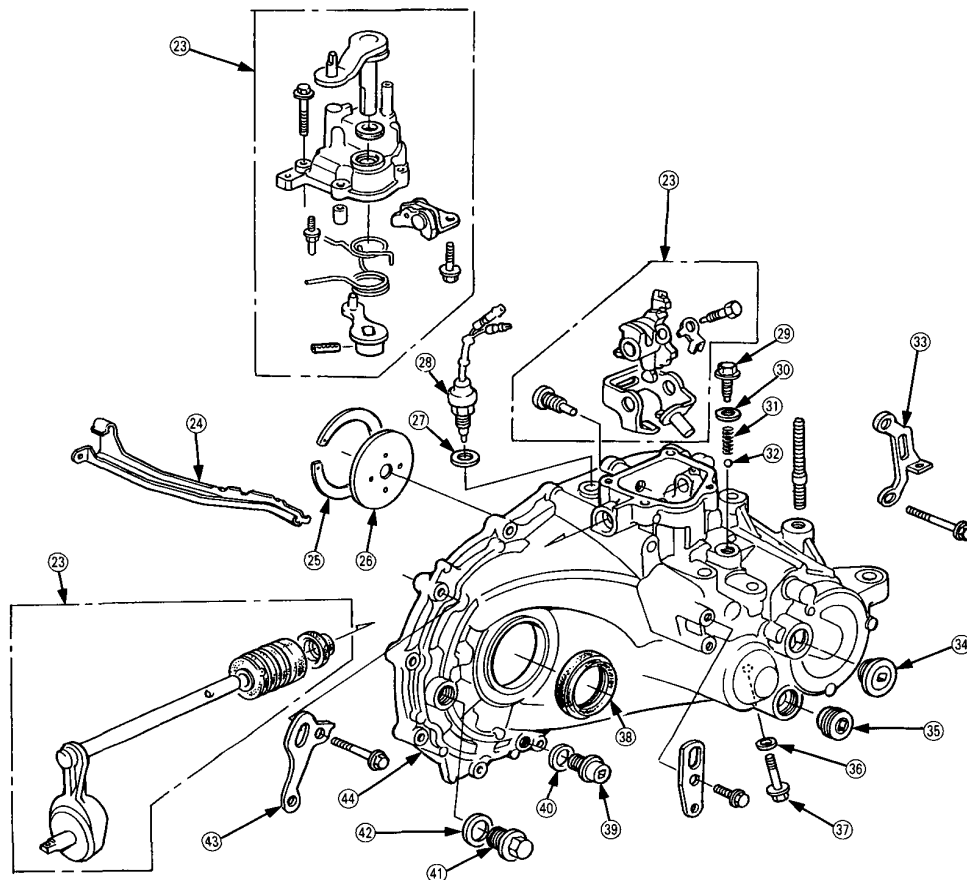
Assemble the housings within 20 minutes after applying the sealant and allow it to cure at least 30 minutes after assembly before filling the transmission with oil.



- ① CLUTCH HOUSING
- ② OIL SEAL
- ③ DOWEL PIN
- ④ MAGNET
- ⑤ REVERSE IDLER GEAR SHAFT
- ⑥ REVERSE IDLER GEAR
- ⑦ REVERSE SHIFT FORK
- ⑧ 1st/2nd SHIFT FORK
- ⑨ 3rd/4th SHIFT FORK
- ⑩ 5th/REVERSE SHIFT PIECE

- ⑪ SPRING PIN
- ⑫ 5th SHIFT FORK
- ⑬ OIL SEAL
- ⑭ BALL BEARING
- ⑮ SPRING WASHER
- ⑯ WASHER
- ⑰ MAIN SHAFT ASSEMBLY
- ⑱ OIL GUIDE PLATE

- ⑲ NEEDLE BEARING
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27 WASHER

28 BACK-UP LIGHT SWITCH

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30 WASHER

31 SPRING

32 STEEL BALL

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34 28 mm SEALING BOLT

35 32 mm SEALING BOLT

36 WASHER

37 REVERSE IDLER GEAR

SHAFT BOLT

38 OIL SEAL

39 OIL DRAIN PLUG

40 WASHER

41 OIL FILLER BOLT

42 WASHER

43 TRANSMISSION HANGER

44 TRANSMISSION HOUSING