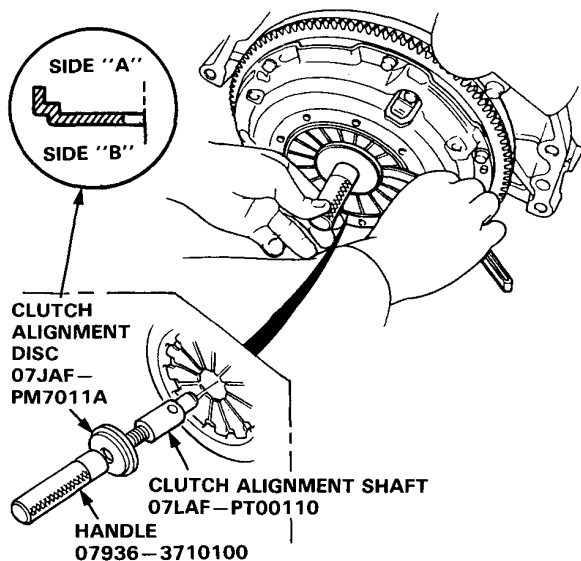


# Pressure Plate

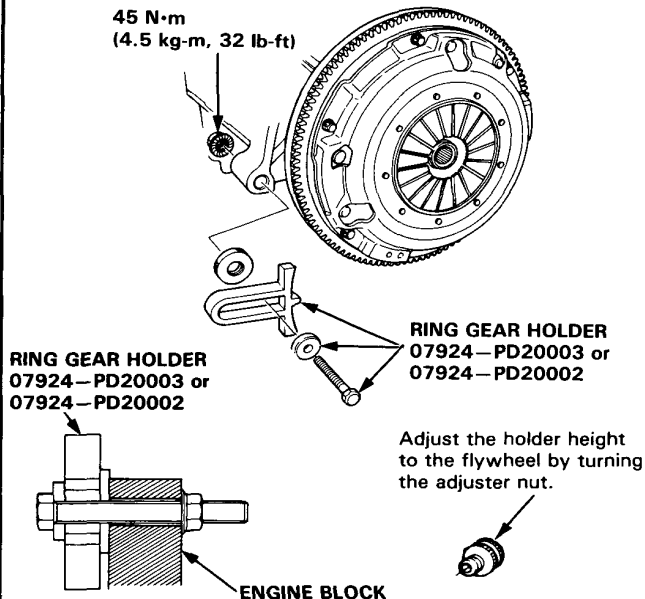
## Removal/Inspection

1. Inspect the fingers of the diaphragm spring for wear at the release bearing contact area.
2. Assemble the special tools as shown.  
NOTE: Assemble the Clutch Alignment Disc with side "A" facing the diaphragm as shown.
3. Check the diaphragm spring fingers for height using the special tools and feeler gauge.

**Standard (New):** 0.6 mm (0.02 in.) Min.  
**Service Limit:** 0.8 mm (0.03 in.) Max.

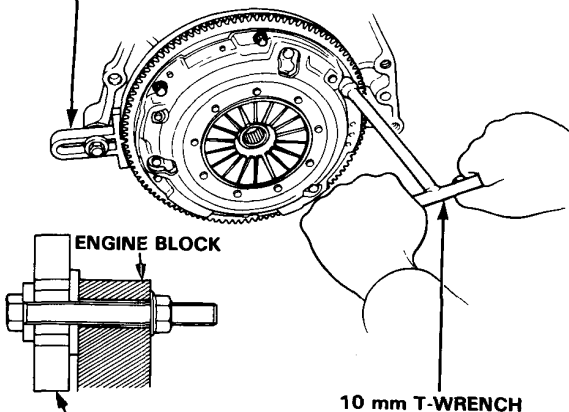


4. Install the Ring Gear Holder.



5. To prevent warping, unscrew the pressure plate mounting bolts two turns at a time in a crisscross pattern using a 10 mm T-wrench, then remove the pressure plate and clutch disc.

**RING GEAR HOLDER**  
07924-PD20003 or  
07924-PD20002



**RING GEAR HOLDER**  
07924-PD20003 or 07924-PD20002

6. Inspect the pressure plate surface for wear, cracks, or burning.
7. Inspect for warpage using a straight edge and feeler gauge.

**Standard (New):** 0.03 mm (0.001 in.) Min.  
**Service Limit:** 0.15 mm (0.006 in.) Max.

Measure across pressure plate.

