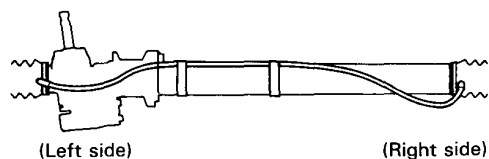


Steering Gearbox

Overhaul (2WS)

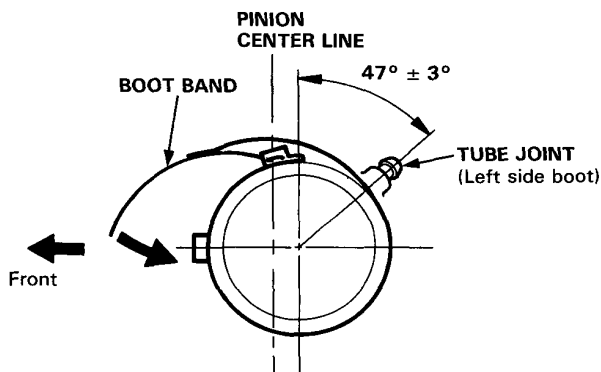
1. Install the boots so that the angle of the pinion shaft center line is as shown.
2. Install new boot bands on the boot and bend both sets of locking tabs.

NOTE: LR Drive shown, RH Drive is symmetrically.



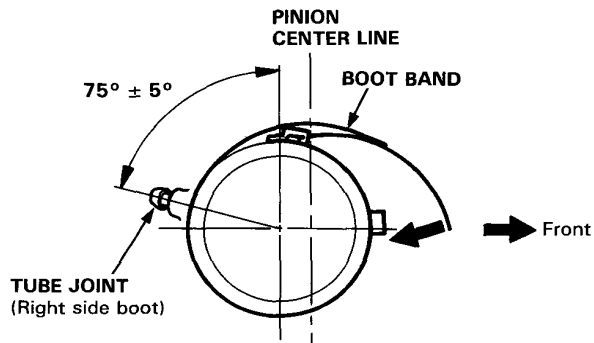
<GEAR HOUSING SIDE>

View from the left side.

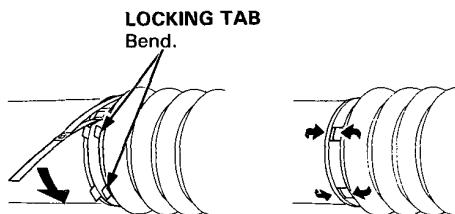


<CYLINDER SIDE>

View from the right side.



3. Lightly tap on the doubled-over portions to reduce their height.



4. Install the air transfer tube.
5. After assembling, slide the rack right and left to be certain that the boots are not deformed or twisted.