



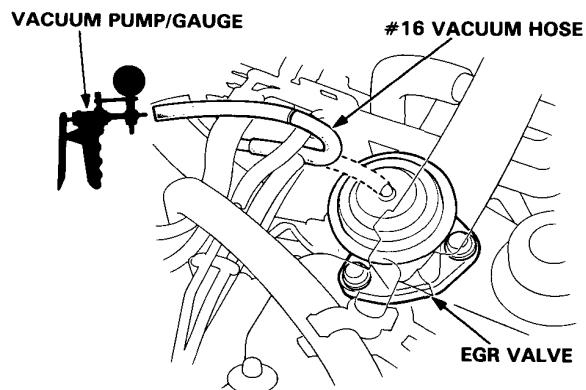
EGR

[KX, KS, KZ model]

Testing (COLD ENGINE)

NOTE: The engine coolant temperature must be below 63°C (145.4 °F)

1. Disconnect the #16 vacuum hose from the EGR valve and connect a vacuum pump to the hose.



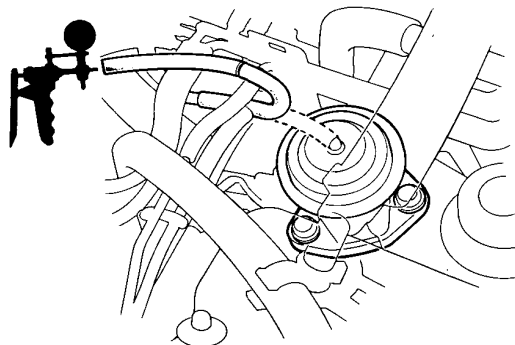
2. Start the engine and raise the engine speed to 3,000 min⁻¹(rpm).

There should be no vacuum.

- If there is no vacuum, go on to the hot engine test (next column).
- If there is vacuum, go to troubleshooting (page 6-96).

Testing (HOT ENGINE)

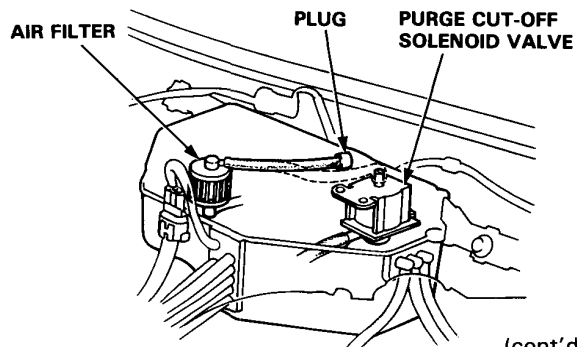
1. Disconnect the #16 vacuum hose from the EGR valve and connect a vacuum pump to the hose.



2. Start the engine and warm up to normal operating temperature (the cooling fan comes on).
3. Remove the control box and open the control box lid.
4. Remove the top hose from the purge cut-off solenoid valve and cap the solenoid valve.

Vacuum should be as shown below:

	Condition	Vacuum at EGR hose
1	Idle	No
2	3,000 min ⁻¹ (rpm)	Yes, 50—152 mm Hg
3	3,000 min ⁻¹ (rpm) with blocked vacuum bleed	Yes, less than 50 mm Hg
4	Rapid acceleration	Yes, 50—152 mm Hg
5	Deceleration	No



(cont'd)

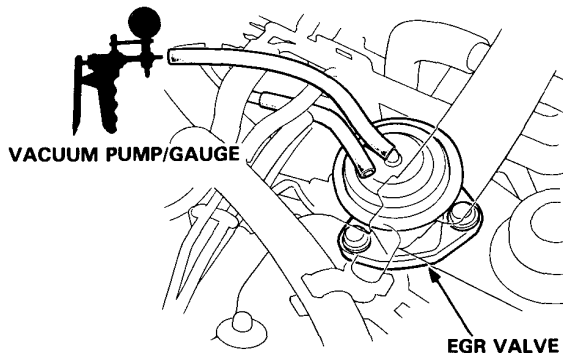
Emission Control System

EGR (cont'd)

- If vacuum is available at idle (condition 1) check the vacuum hoses for proper routing and connections, then check for correct idle speed and idle mixture, and make adjustment as necessary.
- If there is no vacuum in conditions 2 and 4, go to troubleshooting (page 6-96).
- If vacuum is more than 50 mm Hg in condition 3, replace the EGR control valve and check the vacuum hoses for proper routing and connections.

EGR Valve Test

1. Start engine and allow to idle.
2. Disconnect vacuum hose from EGR valve and connect a vacuum pump to EGR valve.



3. Apply 150 mm Hg (6 in. Hg) vacuum to EGR Valve. Vacuum should remain steady and engine should die.
 - If vacuum remains steady and engine dies, EGR valve is working properly. Remove the vacuum pump and reconnect EGR vacuum hose; test is complete.
 - If vacuum does not remain steady and engine does not die, replace EGR valve and retest.
 - If vacuum remains steady but engine does not die: Remove EGR valve; check EGR valve and manifold for blockage, clean or replace as necessary and retest.