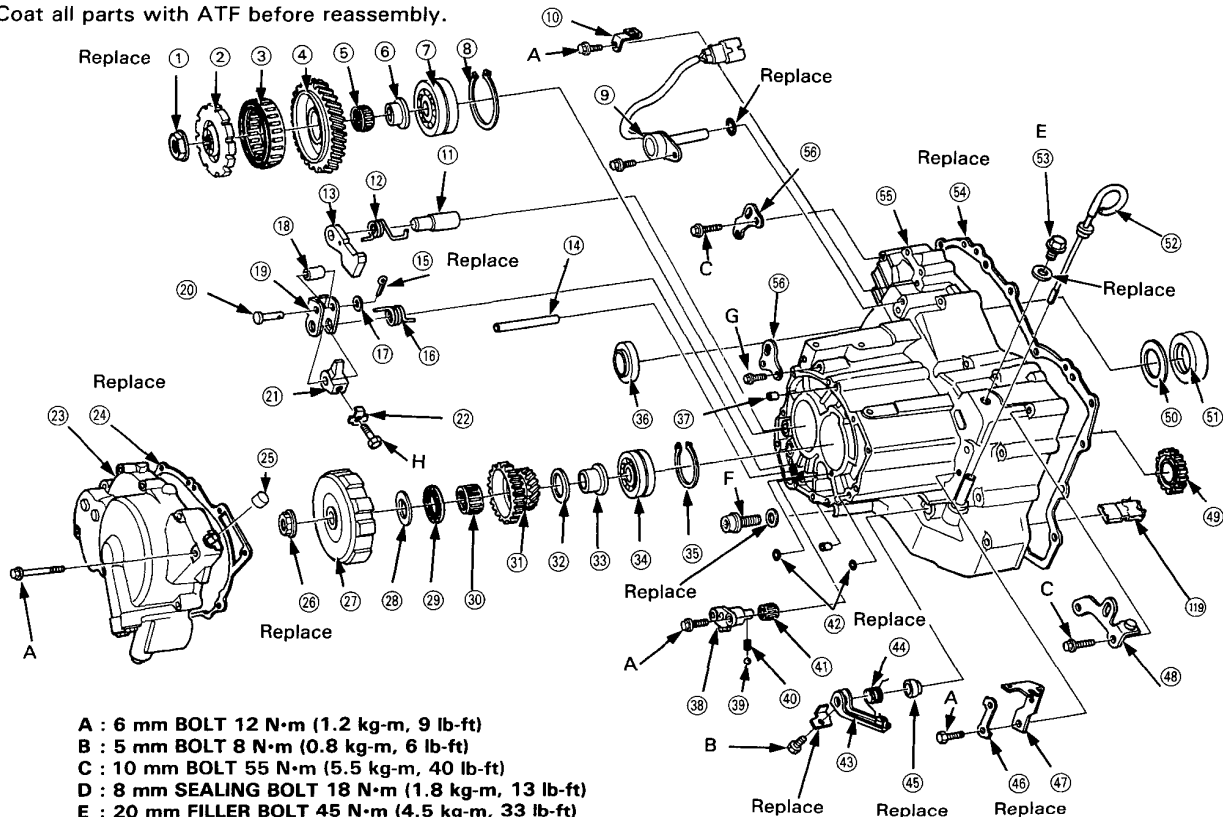


Illustrated Index

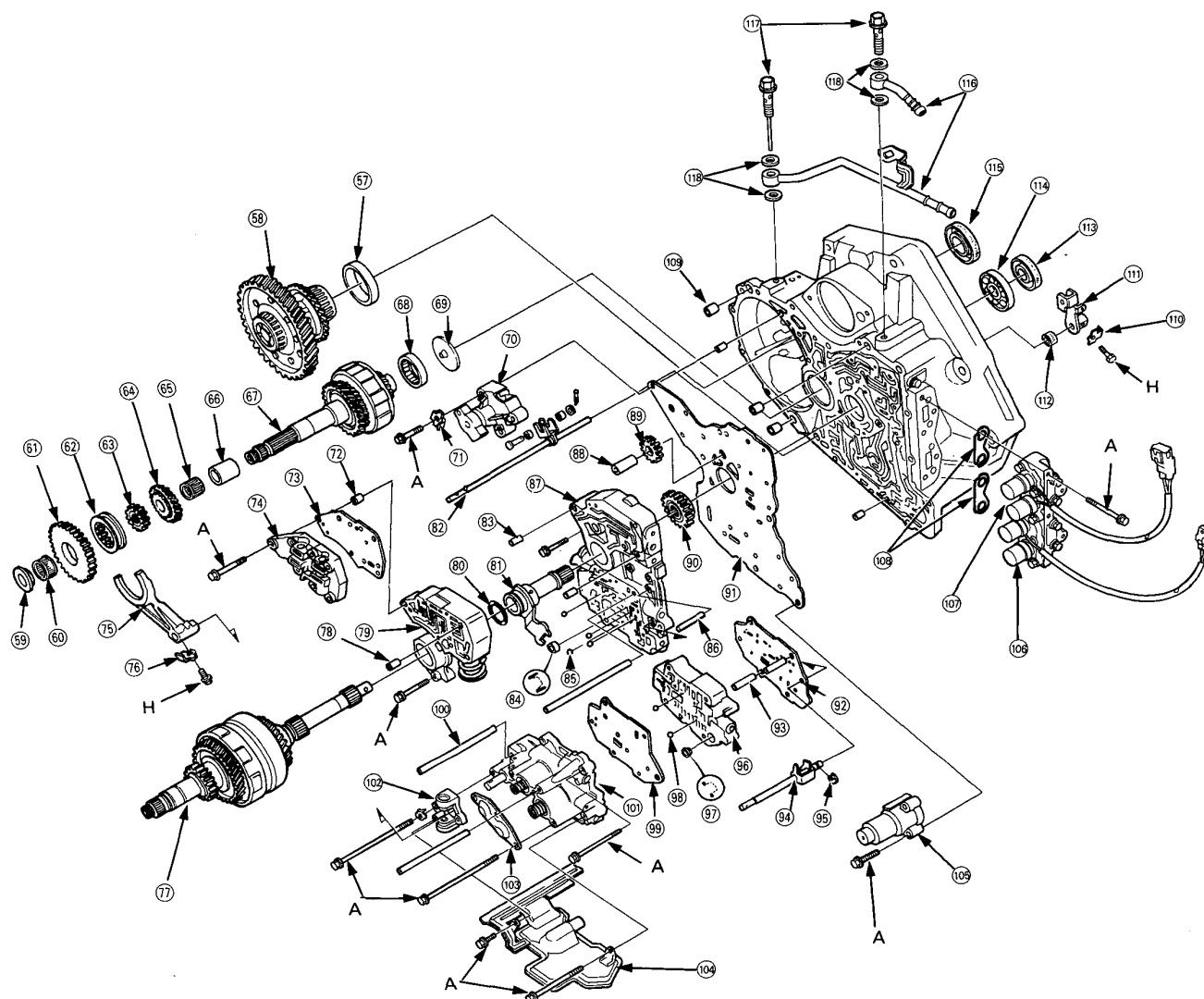
NOTE:

- Clean all parts thoroughly in solvent or carburetor cleaner, and dry with compressed air. Blow out all passages.
- Coat all parts with ATF before reassembly.



- A : 6 mm BOLT 12 N·m (1.2 kg-m, 9 lb-ft)
 B : 5 mm BOLT 8 N·m (0.8 kg-m, 6 lb-ft)
 C : 10 mm BOLT 55 N·m (5.5 kg-m, 40 lb-ft)
 D : 8 mm SEALING BOLT 18 N·m (1.8 kg-m, 13 lb-ft)
 E : 20 mm FILLER BOLT 45 N·m (4.5 kg-m, 33 lb-ft)
 F : 14 mm DRAIN PLUG 40 N·m (4.0 kg-m, 29 lb-ft)
 G : 8 mm BOLT 22 N·m (2.2 kg-m, 16 lb-ft)
 H : 6 mm BOLT 14 N·m (1.4 kg-m, 11 lb-ft)

- | | | | |
|---|---|--------------------------------------|------------------------------------|
| ① LOCK NUT 23 mm
140 → 0 → 140 N·m
(14.0 → 0 → 14.0 kg-m,
102 → 0 → 102 lb-ft) | ⑭ STOP PIN | ⑳ THRUST WASHER 26 mm | ㉔ THROTTLE CONTROL
SHAFT SPRING |
| ② PARKING GEAR | ⑮ COTTER PIN 1.6 mm | ㉕ THRUST NEEDLE
BEARING | ④⑤ OIL SEAL |
| ③ ONE-WAY CLUTCH | ⑯ PARKING PAWL SPRING | ③① 31 x 47 x 2 mm | ④⑥ LOCK PLATE |
| ④ 1st GEAR | ⑰ WASHER 6 mm | ③② NEEDLE BEARING | ④⑦ THROTTLE CABLE STAY |
| ⑤ NEEDLE BEARING | ⑱ PARKING BRAKE ROLLER | ③③ 31 x 36 x 18.5 mm | ④⑧ TRANSMISSION
HANGER |
| ⑥ 32 x 38 x 14 mm | ⑲ PARKING SHIFT ARM | ③④ THRUST WASHER | ④⑨ REVERSE IDLER GEAR |
| ⑦ 1st GEAR COLLAR | ⑳ ROLLER PIN | ③⑤ 31 x 42 x 1.5 mm | ⑤① DIFFERENTIAL THRUST
SHIM |
| ⑧ BALL BEARING | ㉑ PARKING BRAKE
STOPPER | ③⑥ COLLAR 26 mm | ⑤② BEARING OUTER RACE |
| ⑨ 26 x 68 x 18 mm | ㉒ LOCK WASHER | ③⑦ 26 x 75 x 19 mm | ⑤③ DIPSTICK |
| ⑩ SNAP RING 68 mm | ㉓ R. SIDE COVER | ③⑧ 75 mm | ⑤④ FILLER BOLT |
| ⑪ SPEED PULSER | ㉔ GASKET | ③⑨ OIL SEAL | ⑤⑤ GASKET |
| ⑫ SPEED PULSER COUPLER | ㉕ BREATHING CAP | ③⑩ 8 x 14 mm | ⑤⑥ TRANSMISSION
HOUSING |
| ⑬ STAY | ㉖ LOCK NUT 19 mm
95 → 0 → 95 N·m (9.5
→ 0 → 9.5 kg-m, 69 → 0
→ 69 lb-ft) | ③⑪ REVERSE IDLER GEAR
HOLDER | ⑤⑦ TRANSMISSION
HANGER |
| ⑭ PARKING PAWL SHAFT | ㉗ 1st CLUTCH ASSEMBLY | ③⑫ STEEL BALL | |
| ⑮ PARKING PAWL SPRING | | ③⑬ IDLER SPRING | |
| ⑯ PARKING PAWL | | ③⑭ NEEDLE BEARING
14 x 18 x 15 mm | |
| | | ③⑮ O-RING 7.7 x 2.3 mm | |
| | | ③⑯ THROTTLE CONTROL
LEVER | |



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