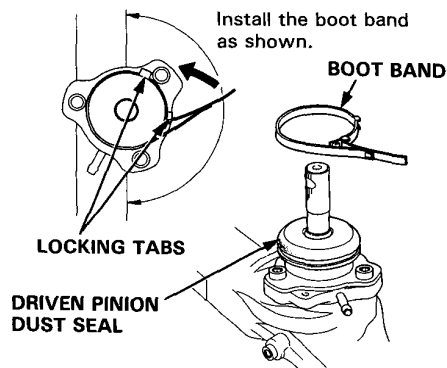




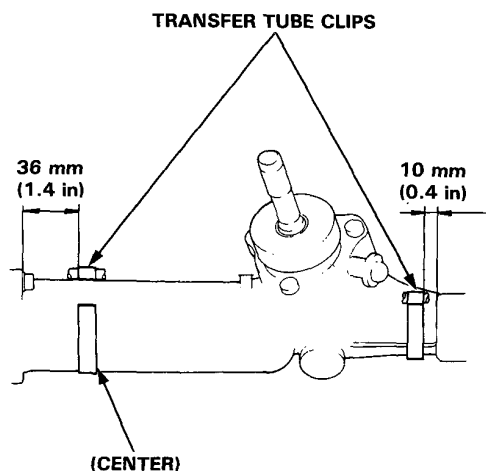
Overhaul (4WS)

NOTE: LH Drive shown, RH Drive is symmetrically.

1. Install the dust seal and position the new boot band, then bend both sets of the locking tabs.
2. Lightly tap on the doubled-over portions to reduce their height.



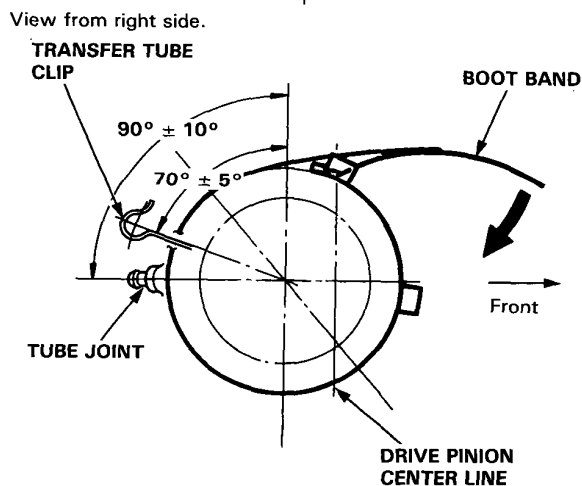
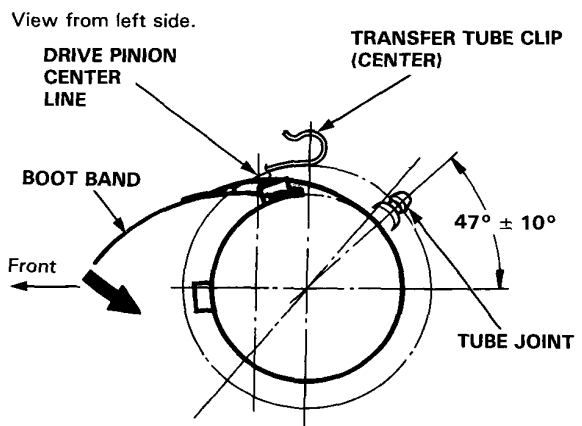
3. Install the transfer tube clips as shown.



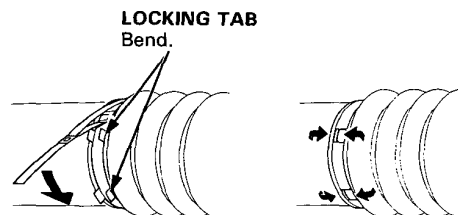
NOTE: LH Drive shown, RH Drive is symmetrically.

4. Install new boot bands on the boot and bend both sets of locking tabs.

NOTE: Install the boots so that the angle of the drive pinion center line is as shown. LH Drive shown RH Drive is symmetrically.



5. Lightly tap on the doubled-over portions to reduce their height.



6. Install the air transfer tube.
7. After assembling, slide the rack right and left to be certain that the boots are not deformed or twisted.