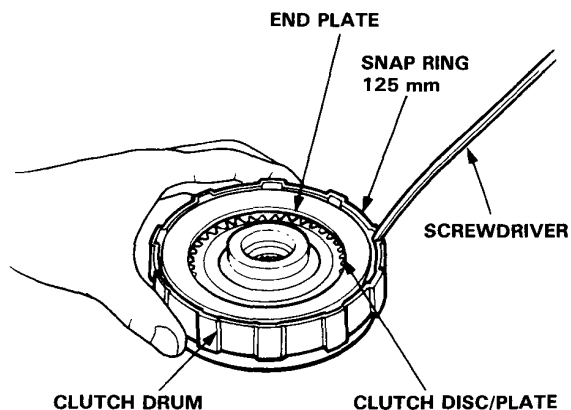


Clutch

Disassembly

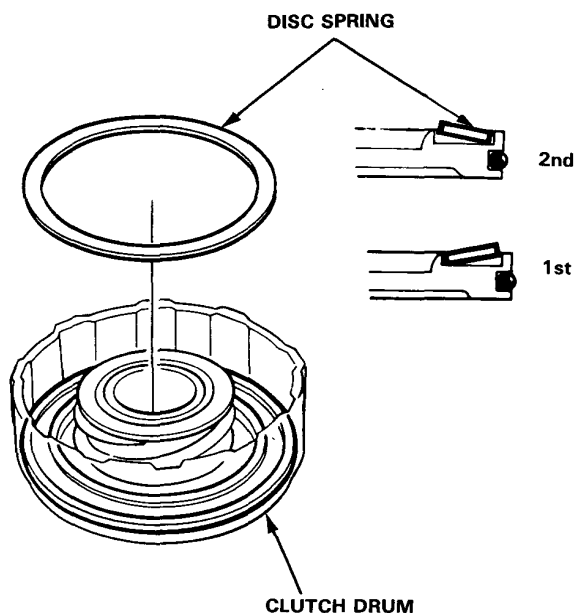
1. Remove the snap ring, then remove the clutch end plate, clutch discs and plates.

NOTE: For all clutches.



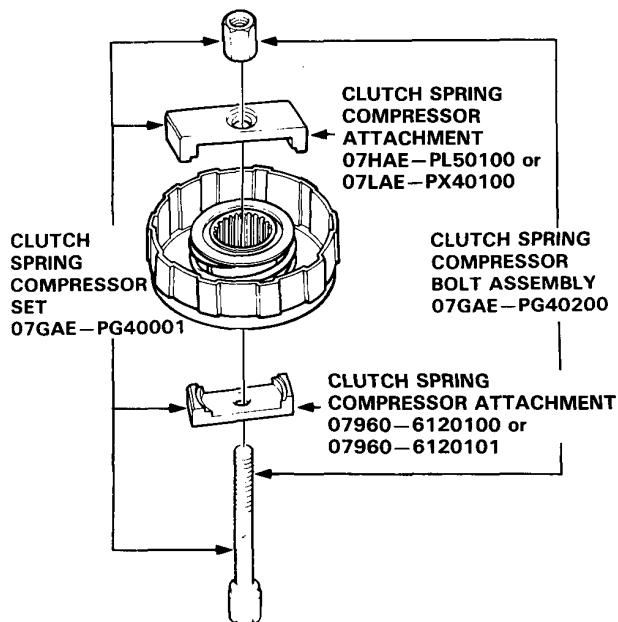
2. Remove the disc spring.

NOTE: For 1st and 2nd clutches.

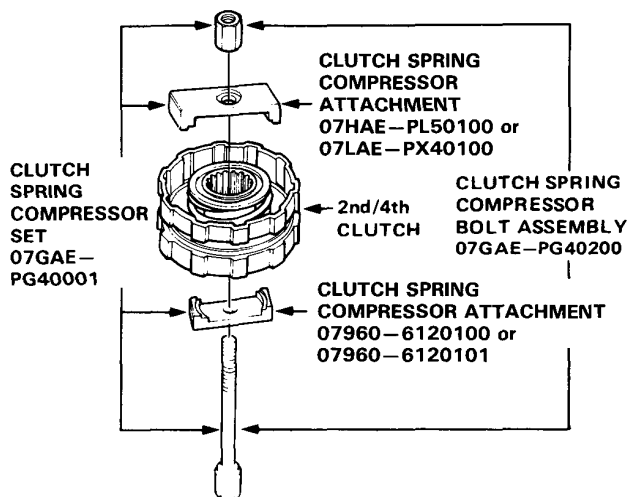


3. Install the special tools as shown.

NOTE: For 1st and 3rd clutches.

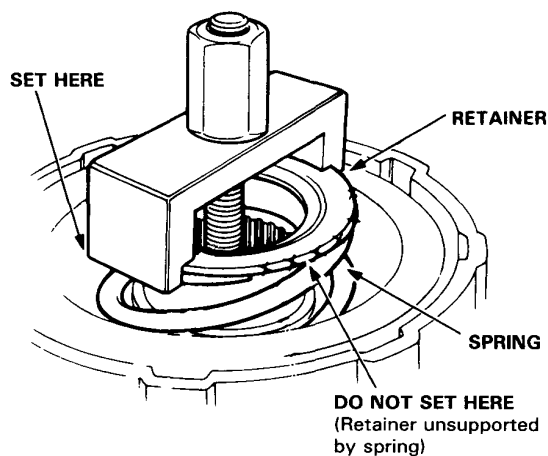


NOTE: For 2nd/4th clutches.



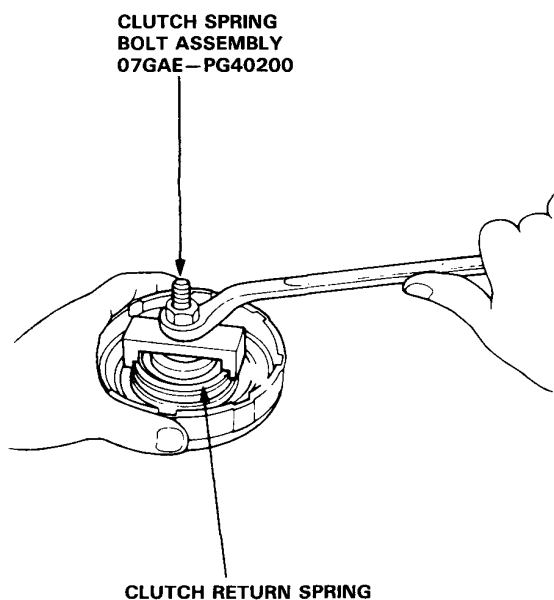


CAUTION: If either end of the compressor attachment is set over an area of the retainer which is unsupported by the spring, the retainer may be damaged.

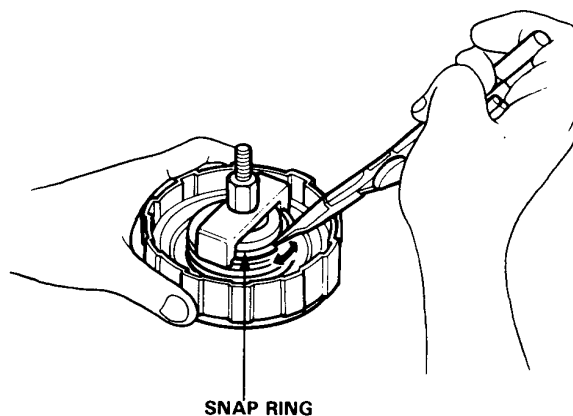


NOTE: Step 4 thru 6 are for all clutches.

4. Compress the clutch return spring.



5. Remove the snap ring. Then remove the special tools, spring retainer and return spring.



6. Wrap a shop rag around the clutch drum and apply air pressure to the oil passage to remove the piston. Place a finger tip on the other end while applying air pressure.

