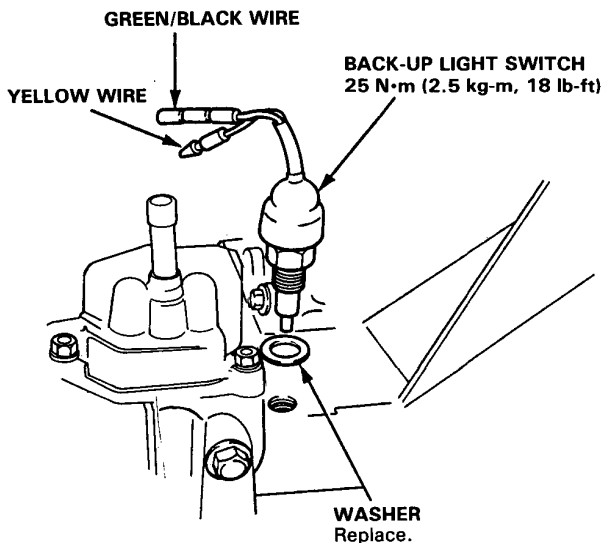


Back-up Light Switch

Replacement

NOTE: Check the switch.

1. Disconnect the back-up light switch wire connectors.
2. Remove the back-up light switch.



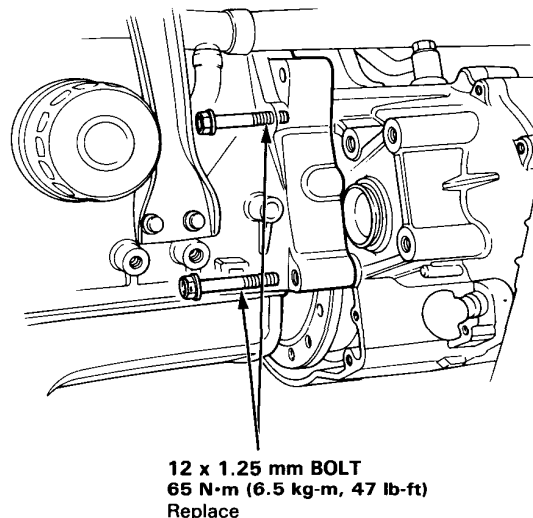
3. Install the new washer and back-up light switch.

Transmission Assembly

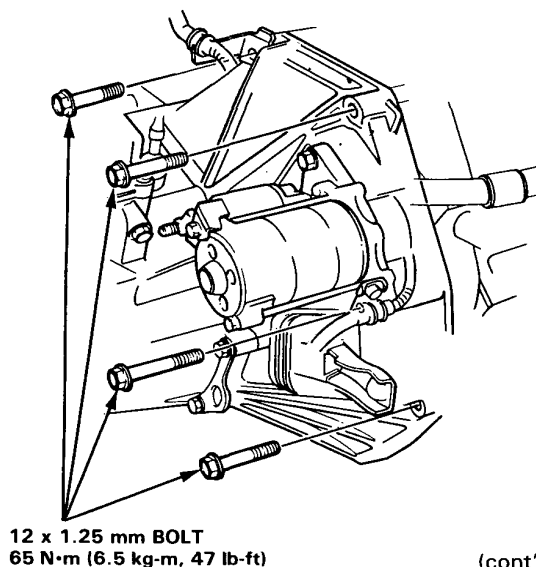


Installation

1. Attach the 14 mm dowel pin to the transmission.
2. Support the transmission with a jack or by some other means.
3. Tighten the transmission mount bolt on the engine side.



4. Tighten the transmission mount bolt on the transmission side.

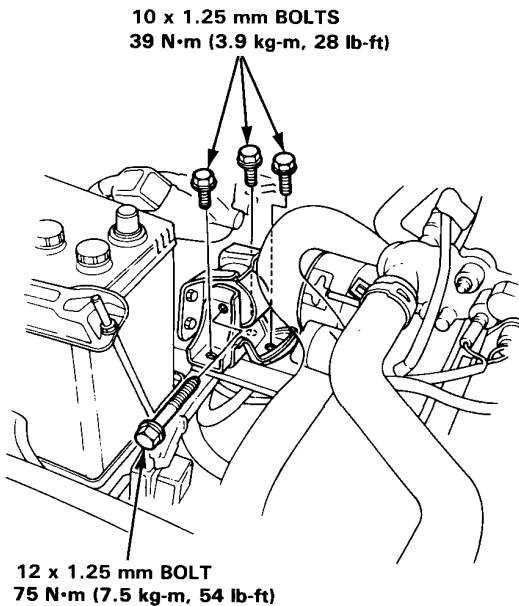


(cont'd)

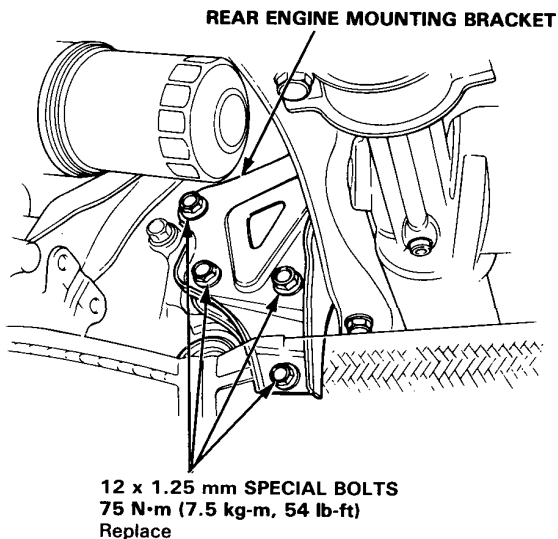
Transmission Assembly

Installation (cont'd)

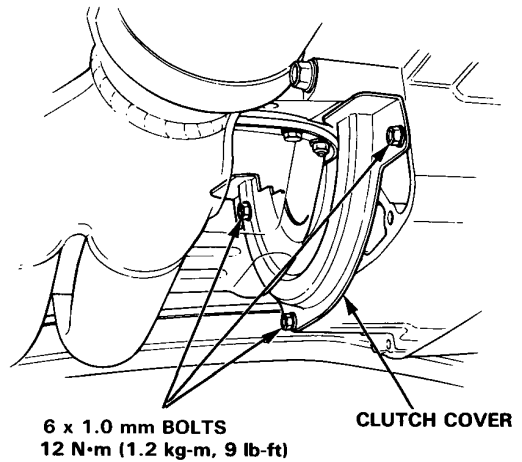
5. Attach the transmission mounting bracket.



6. Attach the transmission fixing bolt to the rear engine mounting bracket and tighten it.

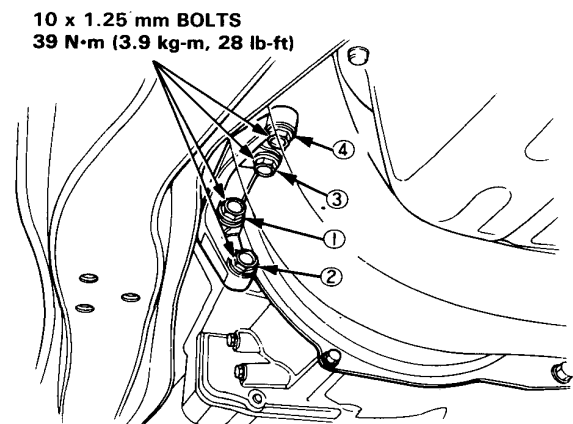


7. Attach the clutch cover.



8. Attach the engine stiffener.

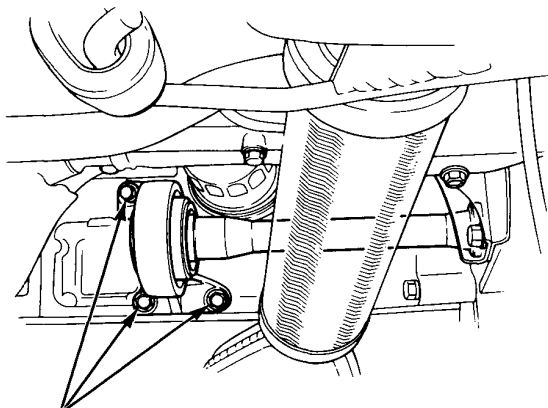
NOTE: Tighten bolts ① to ④ in order to torque specified below.





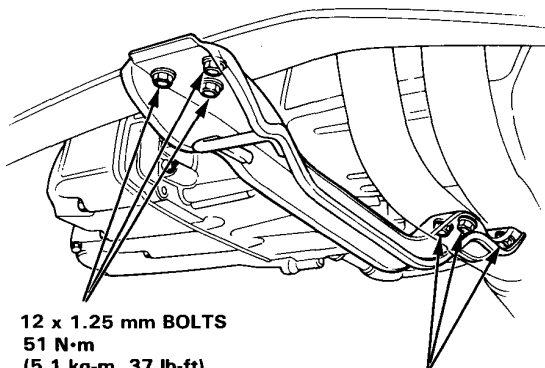
9. Attach the intermediate shaft.

10. Attach the right and left drive shaft.



10 x 1.25 mm BOLT
39 N·m (3.9 kg-m, 28 lb-ft)

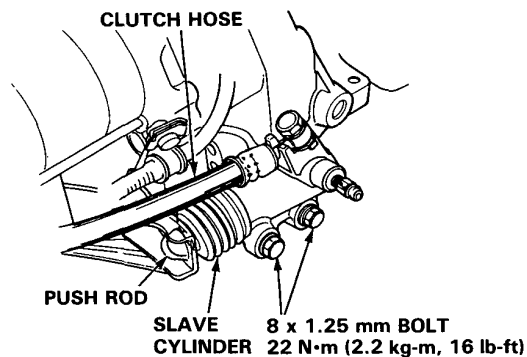
11. Attach the center beam.



12 x 1.25 mm BOLTS
51 N·m
(5.1 kg-m, 37 lb-ft)

12 x 1.25 mm BOLTS
51 N·m
(5.1 kg-m, 37 lb-ft)

12. Attach the clutch slave cylinder with the clutch hose and push rod.



8 x 1.25 mm BOLT
22 N·m (2.2 kg-m, 16 lb-ft)

13. Attach the transmission side shift cable and select cable to the shift arm lever and to select lever respectively.

14. Connect the back-up light switch coupler.

15. Attach the right and left front damper forks.

16. Attach the speed sensor assembly.

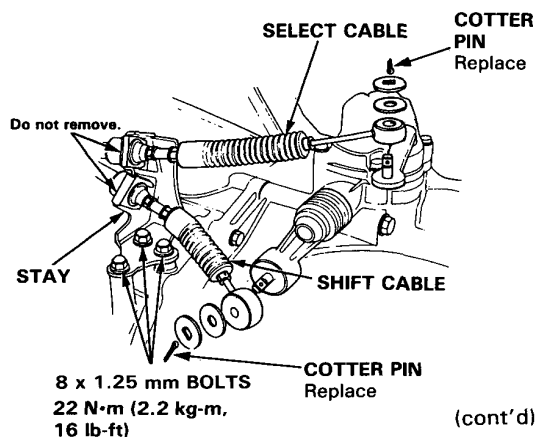
17. Attach the air cleaner case.

18. Connect the starter motor cable and the ground cable.

19. Connect the battery wire through the positive terminal.

20. Attach the front wheels.

21. Refill transmission with oil.



8 x 1.25 mm BOLTS
22 N·m (2.2 kg-m,
16 lb-ft)

COTTER PIN
Replace

(cont'd)

Transmission Assembly

Installation (cont'd)

22. Check and adjust the following items after reassembly.

- 1. Transmission has been refilled.
- 2. The clip at the tip of the drive shaft is completely inserted into the groove of the differential or intermediate shaft.
- 3. Clutch free play.
- 4. Shift the change to check, by the change lever, if the gears are properly enmeshed.