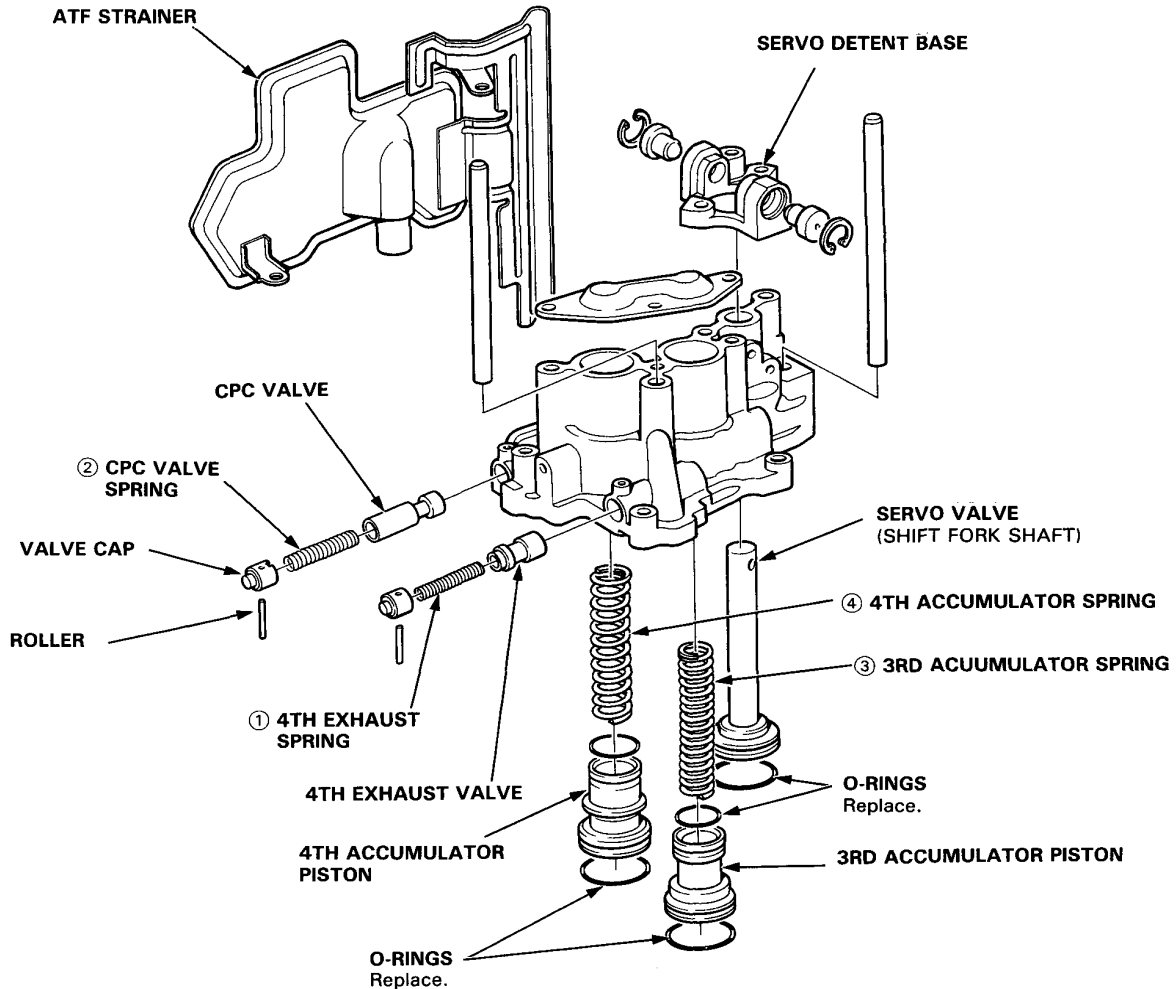


Servo Valve Body

Disassembly/Inspection/Reassembly

NOTE:

- Clean all parts thoroughly in solvent or carburetor cleaner and dry with compressed air.
- Blow out all passages.
- Check all valves for free movement, if any fail to slide freely, see Valve Body Repair.
- Coat all parts with ATF before reassembly.



Spring Specifications

Ref. No.	Spring	Standard			
		Wire Dia. mm (in)	O.D. mm (in)	Free Length mm (in)	No. of Coils
①	4th exhaust spring	0.9 (0.035)	5.6 (0.220)	34.1 (1.343)	19.3
②	CPC valve spring	1.4 (0.055)	9.4 (0.370)	36.6 (1.441)	12.6
③	3rd accumulator spring	2.7 (0.106)	16.0 (0.630)	75.9 (2.988)	13.2
④	4th accumulator spring	3.2 (0.126)	18.6 (0.732)	79.0 (3.110)	13.2